

## **Company Profile**

Founded in April of 1976, Bamrah Construction Company is among the well-known establishments in Iran's construction industry. Stable management, innovative leadership, loyal associates and experienced managers along with efficient, educated, and talented staff equipped with most recent construction techniques and computerized systems have enabled the company to become one of the leading contractors in the country.

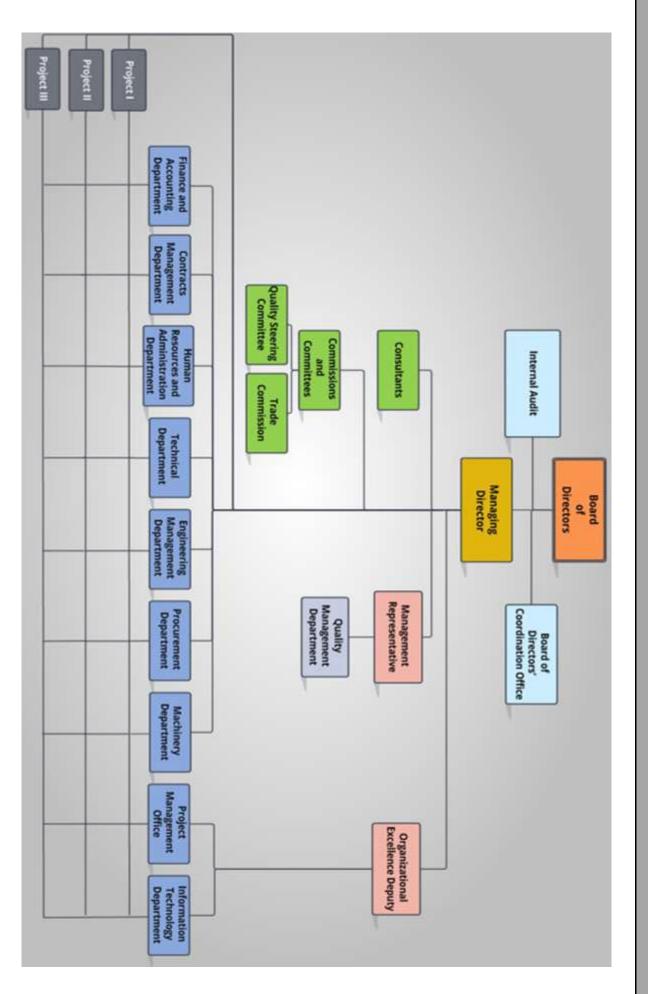
All through these years, economic challenges have not hindered Bamrah from retaining its position as a prominent player in Iran's construction industry and yet striving toward excellence in management and execution of wide range of industrial and infrastructural projects; successfully delivering engineering, procurement, project management and technical support services to large scale complex construction developments. In 2005, Bamrah expanded its services to EPC contracts and proudly continues to operate with Grade One Qualification in Water Resources, Transportation, Industry and Mining, Infrastructure and Urban Facilities.

We are a client driven company and proud to be one of the most reputable within the industry as a sought-after partner for providing services to government and private sectors. We truly adhere to the principle values of Safety, Teamwork and Reputation in every level of our organization. We provide solutions that deliver projects on time, on budget with quality and safely; while doing our very best to protect the environment.

We have accumulated extensive experience in forming partnerships and joint ventures; On our own and in cooperation, we have successfully completed many large scale national projects in various disciplines, consistently providing best quality in the shortest time with competitive cost, satisfying clients' requirements and gaining trust by offering customized services, maintaining a long term working relationships.

Throughout our long history and experience in executing projects, Bamrah has worked with the best of Iran's consulting engineering firms as well as reputable and world-renowned service and technology providers. We create winning partnerships with our clients by providing services that are exclusively focused on their individual expectations and requirements. We guarantee client satisfaction by providing the highest level of specialist expertise, outstanding performance and costumer care. Our innovative spirit and a unique ability to customize solutions are indicative of our company's style.

The core of our vision is to be recognized by our clients as an excellent and reliable EPC contractor in our fields of expertise and gain international recognition as the specialist service provider of choice through commitment to global presence and culture. Thirty six years on and Bamrah continues to be a dynamic and vibrant establishment that has constantly striven to stay ahead through a combination of quality, values, innovation and technology. Given Bamrah's accomplishments, the company is now seeking to expand its domain of operations to GCC, CIS, Middle East, Africa and other selected international areas.



Organization Chart

## Notice of Establishment

لی مترجین رس عرار الا	ر اعمین فرو هر مترجه رسمی زبان الکلیسی نوه قدیلیه نیم رای الکلیسی نوه قدیلیه نیم رای الکلیسی نوه قدیلیه نیم کار الترجمه رسمی ۱۹۴ ونک Ramin Forouhar Official English Translator to the Judiciary Official English Translator to the Judiciary No.1, 1° floor Failah Bldg, Braoi Ave. Vanak Sq. Tchran Tel: 88773450-88786209
Officia Officia	I Gazette
Gazette	No.: 9117
Date: Ap	or. 21, 1976
	e: 11
	0.: 6-2038
Notice Date:	Apr. 18, 1976
	nrah Co. (Private Joint Stock)
C	the second states to
	ociation of Bamrah Co. (Private Joint Stock) 705 on Apr. 14, 1976, whose documents has
	14, 1976, is hereby publicized in Official
Gazette and Boors widely-circulated newsp	
Charles and Doors wheely cheataned hersy	sper for public information.
1- Company's Subject: Execution of a	Il constructional affairs for building roads,
	ilroads; importing construction machineries,
	d; and taking measures regarding all affairs
related to the subject of company.	
2- Term of Company: From Apr. 9, 1976	for unlimited period of time.
3- Company's Head office: No. 22, Easter	
	ivided into 100 registered shares each valued
	o Bank Shahryar, according to certificate
No. 126061 dated Apr. 13, 1976.	
	Authorized Signatories: Mr. Eng. Hassan
	adi and Ms. Lamieh Kabiri were elected as
	ars. Mr. Eng. Hassan Mehdi as chairman of and Mr. Eng. Bijan Saeid Abadi as vice-
	ted for two years. All negotiable papers,
	fficial and binding documents shall be valid
	or and vice-chairman of the directorate under
	Ordinary papers shall be valid with single
signature of managing director.	
6- Powers of Managing Director: Sup-	ervision and management of the company's
affairs and execution of the approvals of	f the directorate.
	rs: Mr. Parviz Saeid Abadi as principle
inspector and Mr. Abbas Naderi as alter	mative inspector were elected for one year.
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Apr. 30, 2007 R.F. 21963	and Denver Press, and and and and
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### Certificate Contractor Qualification

سید علی اکبر اعلی زاده اشماره بروانه ۱۳۵۲ مترجم رسمی زبان انگلیسی قوه قضاییه جمهوری اسلامی ایران برای مدن انقلاب این خبری دوره منافعان پس برای برای اسلامی ایران ۶۲۵ مایز در مندی ۲۲۵ میران انقلاب میران ۲۶ مالی ۲۵ ۶. A. ALAZADETE: Official Transistor to be Jackstay of kan # 87, 3" PL, Bahman Ilidg, Monitjueid St, Eruptab Sq, Tahras-kan Tel : +98 21 66 40 54 3 E-mail: allalazedo/Egyval.com

Emblem of the Islamic Republic of Iran Office of the President of the State State Organization for Management and Planning

**Contract Work Qualification Certificate** 

رديف دفتر تبت

Ref.: 1181998 Date: May 22, 2017

S. E. ETT1

To: Mr. Hassan Mahdi Managing Director of Bam Rah Co. Reg. No.: 24705

In view of resolution No. H23251T/48013 dated March 2, 2003 of Cabinet of Ministers and with regard to the fact that the required qualifications fulfilled, and the qualification of the company approved in General System of Technical/Executive Factors Qualifications, hereby we confirm the qualifications of your company for accomplishment of contract works as follows. This certificate shall be valid till completion of assessment period and no later than May 22, 2021.

National ID of the Company: 10100701681

For observing the details of the certificate issued please refer to http://sajat.mporg.ir

Observance of provisions of Tenders Act No. 130890 passed by Islamic Consultative Assembly on Feb. 5, 2005, respective bylaws, and authorized work capacity, is mandatory at the time of signing work contract.

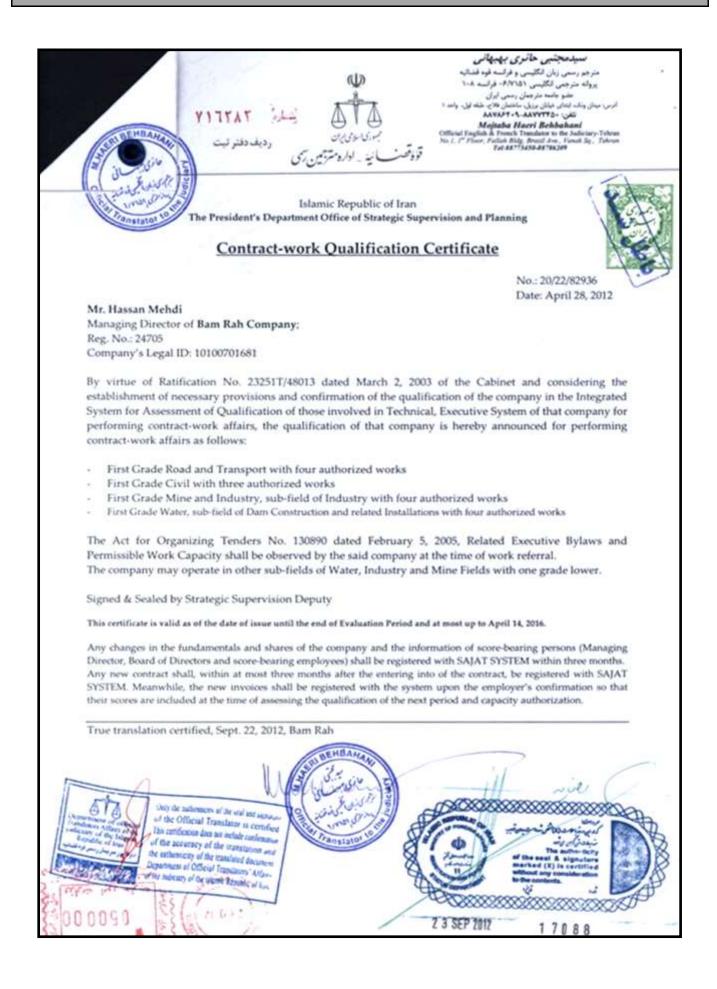
Gholamhossein Hamzeh Mostafavi Director of Technical and Executive Affairs Council

Any change in organization, shares of the company and information about individuals who receive points (Managing Director, Board Members and Employees who receive points) must be filed in <a href="http://injut.more.org">http://injut.more.org</a>.

Fresh contracts must be ensured in Such system within 3 months and new statements must be field in said system after approval of the employer so that their points are taken ensured at the time of assessment of qualifications for the next period. In the event of distinguing's tension of coolings of this certificate and the information on <u>http://mint.mporg.iv</u>. the information in database that have referred.



### Certificate Contractor Qualification



## Quality Policy

# **Bamrah Quality Policy**

Bamrah has more than 37 years of first-hand experience in managing and delivering large scale complex industrial, infrastructure and national development projects. With the help of its skilled and experienced personnel and by complying with technical and quality principles in accordance with Quality Standard, ISO 9001:2008, and Project Management Standards such as PMBOK, Bamrah has been an active and effective player in the development of Iran. to further improve the quality of its services, Bamrah has the following objectives on top of its agenda:

- Delivery of quality services to fulfill the demands of clients and stakeholders and launching efforts for their increased satisfaction
- Elevating the company's position to the level of a credible EPC contractor at national and international levels, emphasizing compliance with international guality standards
- Observing HSE (Health, Safety and Environment) principles to secure personnel's health in the workplace and to protect the environment
- On-going training of it's personnel and promoting a culture of collective participation for the excellence
  of company services
- Constant improvement of the quality management system through identifying, implementing and monitoring processes as well as setting proper quality objectives for the company and regular evaluation of the effectiveness of activities
- Applying the latest technologies for the implementation of company projects.
- Applying integrated management systems and modern information technologies for the enhancement of company's performance

It is worth noting that the company's success depends on the participation and joint efforts of its entire workforce in the proper establishment and maintenance of quality standards and systems as well as the constant improvement of all company activities. The company management emphatically acknowledges that it will offer all-out support for setting the scene for the realization of the above-mentioned objectives.

Hassan Mahdi Managing Director 2012/06/20

### ISO 9001: 2008 Certificate



# Certificate of Registration

This is to Certify that the Quality Management System

of

Bamrah

No.2, Shahin Alley , Tavanir Ave., Tehran, Iran

Has been independently assessed and is compliant with the requirements of

### ISO 9001:2008

This Certificate is applicable to the following product or service ranges:

Engineering (Design), Procurement, Construction and Finance (EPCF) Contractor in: Conceptual Design, Basic Design, Detail Design, Field Engineering, Value Engineering and Constructability,Engineering and Procurement ServicesCivil, Mechanical and Electrical works including: Tower, Roads, Bridges, Tunnels, Dams, Railways, Highveays,Stadium, Underground Railway Systems (Metro), Harbors, Water and Sewage Treatment Plants, Pipelines,Industrial structure and Underground Exploration Petrochemical, Oil & Gas Industry including: Steel Structures, Tanks, Pump Stations and Pipelines Fabrication and Installation, Pre-Commissioning, Commissioning, Operation and Maintenance, Oil, Gas Pipelines and related Facilities, Oil and Gas Refineries and Treatment plants, Petrochemical Plants, Thermal, Hydro and Gas Power Generation Plant, Metal Ore Treatment Plants, Steel Mills, Oxygen Plants and Copper Smelting Plants, Ground andSoil rehabilitation including: Dynamic Compaction, Drilling and Piling, NailingFeasibility Studies, Management Contracting (MC), Management Services, Inspection of the Construction work

#### ::Certificate No :: 401003-A01

Date of initial registration Date of this certificate Certificate expiry Recertification Due 05 March 2013 05 March 2013 04 March 2014 04 March 2016

Subject to the company maintaining its system to the required standard

C TAF

Director

1.MS Certifications Private Limited



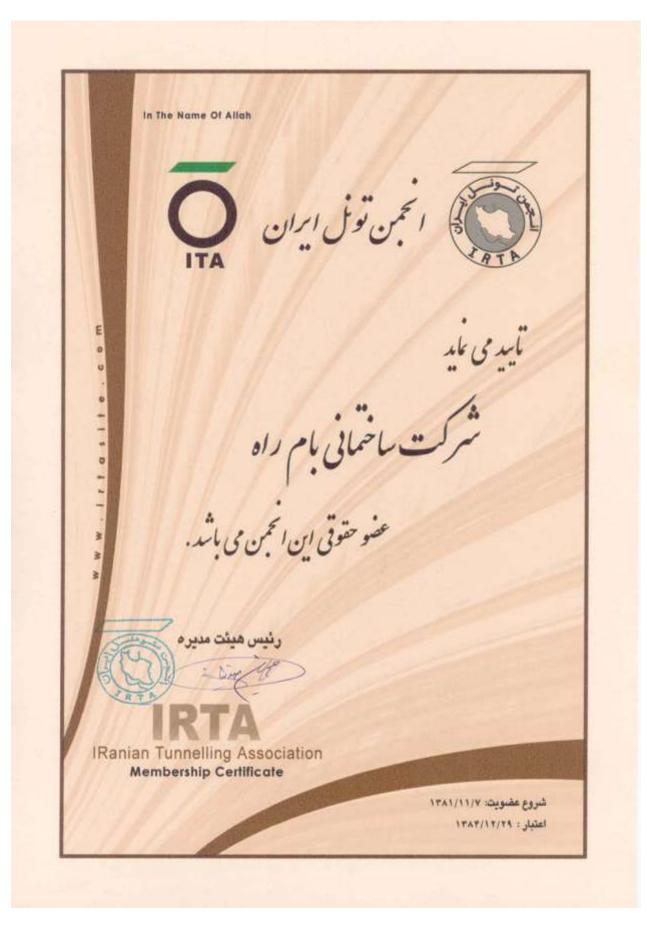
### Membership Certificates



## Membership Certificates



## Membership Certificates



## Area of Operation

Bamrah has significant experience with a number of large, complex project management endeavors, many of which are located in some of the most remote and challenging environments. Regardless of size, complexity or challenging conditions, Bamrah has the capacity to deliver our clients' projects on-time, with quality and within budget. With more than 37 years of experience in serving the construction industry with impressive track records in our fields of expertise, equipped with most recent construction techniques and computerized systems, Bamrah Construction Company continues to operate with Grade One Qualification in Water Resources, Transportation, Industry and Mining, Infrastructure and Urban Facilities. Main areas of activities in which Bamrah provides full scope Engineering, Procurement and Construction Services are summarized below:

**Tunneling and Underground Constructions**: Underground Structures, Water Supply Tunnels, Water Diversion Tunnels

**Industrial and Public Facilities**: Manufacturing Plants, Production Factories, Iron Ore Treatment Plants, Steel Mills, Educational Institutions, Hospitals, Power Generation Plants, Gas Turbine Power Plants, Gas Treatment Plants, Oxygen Separation Plants, Copper Smelting Plants and Plants Modifications

**Water Resources:** Dams, Hydroelectric and Hydraulic Structures, Water and Wastewater Treatment Plants, Pump Stations and Reservoirs, Pipelines and Supply Network for water and Sewers, Water Diversion Tunnels, Water Supply Tunnels

**Oil, Gas and Petrochemicals:** Gas Turbine Power Plants, Constructions Related to Gas Condensate Refineries and Gas Treatment Plants, Heavy Concrete Structures and Prefabricated Concrete Structures and Pipe Racks in Refineries and Petrochemical Complexes

**Infrastructure & Transportation**: Bridges, Highways, Railways, Underground Urban Railway Network (Metro), Harbor and Port Constructions, Reclamation of Land from Sea and Earth Works







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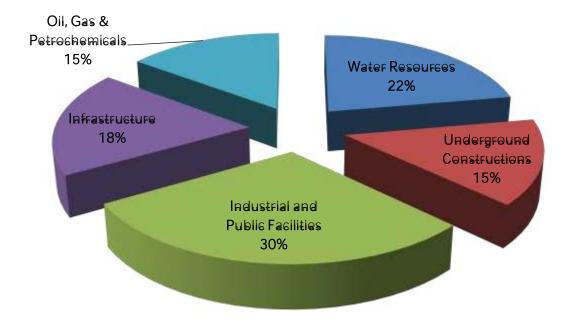
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## Projects Map

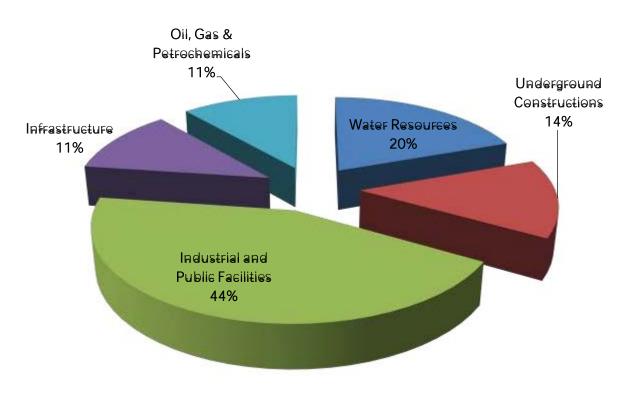


Bamrah Construction Company has successfully completed over 40 large scales and national level project in different regions of the country and is now looking to expand its domain of operations to GCC, CIS, Africa and other selected international regions. Please take a moment to acquaint yourself with our projects and services.

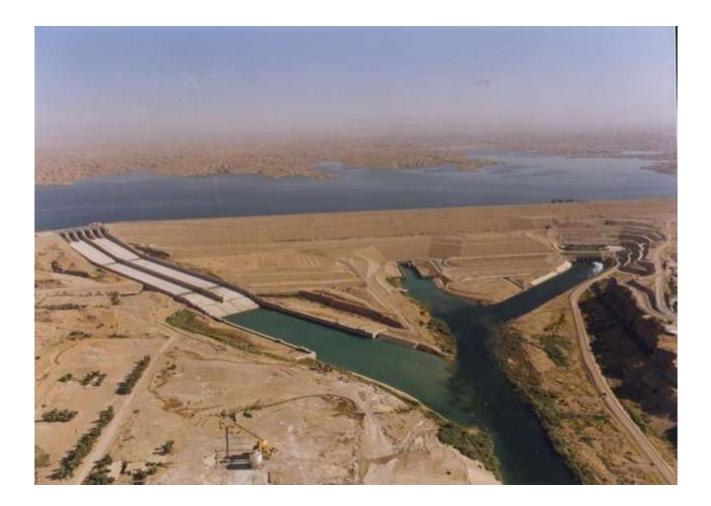
## Projects Distribution (Number of Projects)



## Projects Distribution (Contract Amounts)



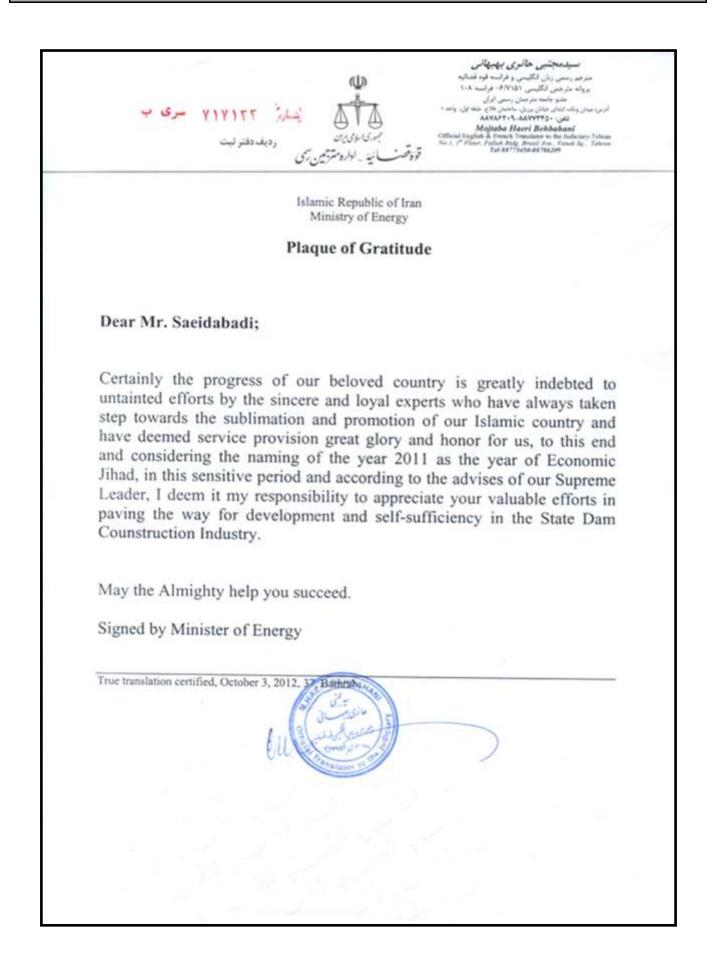
## Water Resources



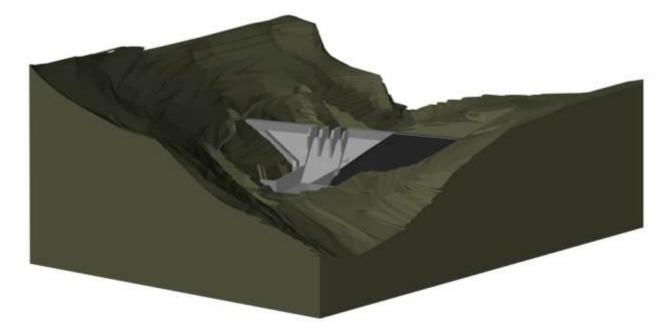
Qualified as a Grade One Contractor in Water Resources, Bamrah has displayed an impressive track record of successfully executing Construction and EPC contracts for implementation of Dams, Hydroelectric and Hydraulic Structures, Hydro Power Plants, Water and Wastewater Treatment Plants, Pump Stations, Reservoirs, Water Diversion Tunnels, Pipelines and Supply Network for Water and Sewers. Please take the time to explore some of our Projects.

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Bassara Dam	Assaluyeh Petrochemical Complex Land Reclamation	Sahand Earth Dam	Karkheh Storage Dam Hydro Power Plant	Gotvand Dam Penstocks Steel Linings	Seymareh Dam Diversion Tunnels	Damghan Rock Fill Dam	Project Name	Dams and Associated Works
000,000		2,980,000	2,296,000	48,000	1,260,000	1,727,000	Excavation (m <sup>3</sup> )	sociate
340,000		24,320	344,120	41,000	20,050	21,775	Concrete Works (m <sup>3</sup> )	ed Wo
80,000		30,120	110,500	7,900	32,450	17,878	Frame Work (m²)	orks
6,500		1,785	11,400	500	1,953	752	Reinforcement (Ton)	Major
		70,000	10,000	ı	95,000	340,996	Drilling (m³)	r Qua
1,100 ton		1	,	115,850			Grouting (Hour)	Major Quantities
450000 filling	1,198,000		ı	·	-	-	Rock Fill (m <sup>3</sup> )	-01

### Dam Construction Recognition



### Bassara Dam Project



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Bassara Dam Project
- CLIENT: Ministry of Agriculture and Water Resources
- CONTRACT AMOUNT: 85,000,000 US Dollars
- LOCATION: Suleimaniyah Governorate, Kurdistan Regional Government, Iraq
- CONSULTANT: STUCKY Consulting Engineers Limited | Switzerland
- COMMENCEMENT DATE: 31<sup>st</sup> July 2013

### **TECHNICAL INFORMATION:**

Bassara Dam Project consists of the procurement and construction of a complex rock fill with 197.7 meters in length with inside concrete wall and RCC with length of 87 and height of 66.6 meters. Main items of the project consist of the following :

- Diversion Tunnels
- Coffer Dams
- RCC Dam
- Rock fill Dam
- Stilling Basin
- Water Intake Tower and Access Road Bridge
- Penstock, Bottom Outlet and Irrigation
- Power House, Administration and Control Buildings



#### **GENERAL INFORMATION:**

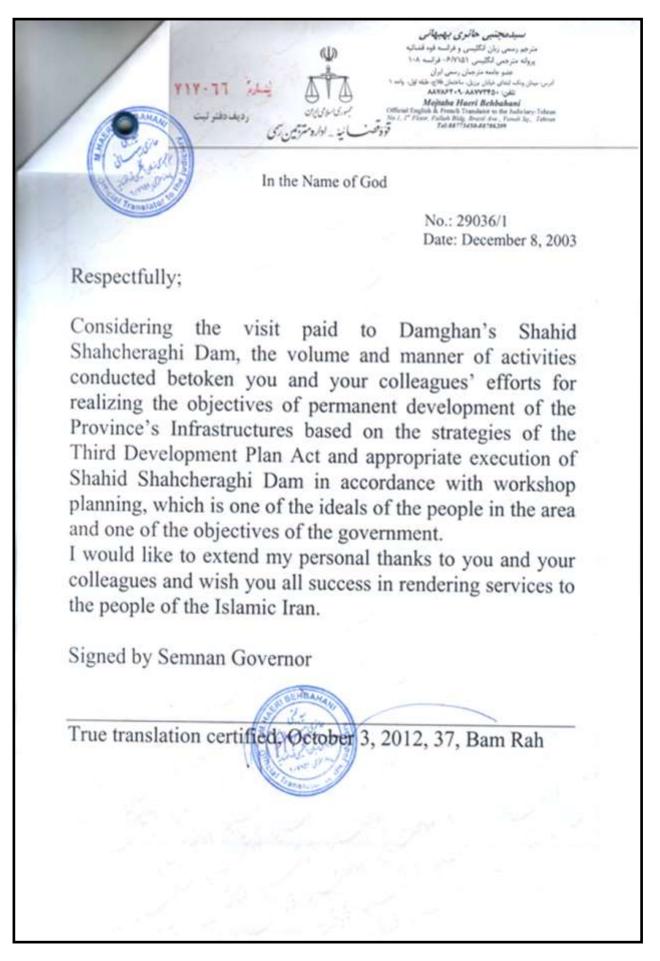
- **PROJECT NAME:** Damghan Rock Fill Dam
- **CLIENT:** Tehran Regional Water Authorities
- LOCATION: Damghan, Iran
- CONTRACT AMOUNT: 68,905,413 US Dollars
- **CONSULTANT:** Lar Consulting Engineers
- COMMENCEMENT DATE: 2001
- **PROJECT STATUS:** Completed

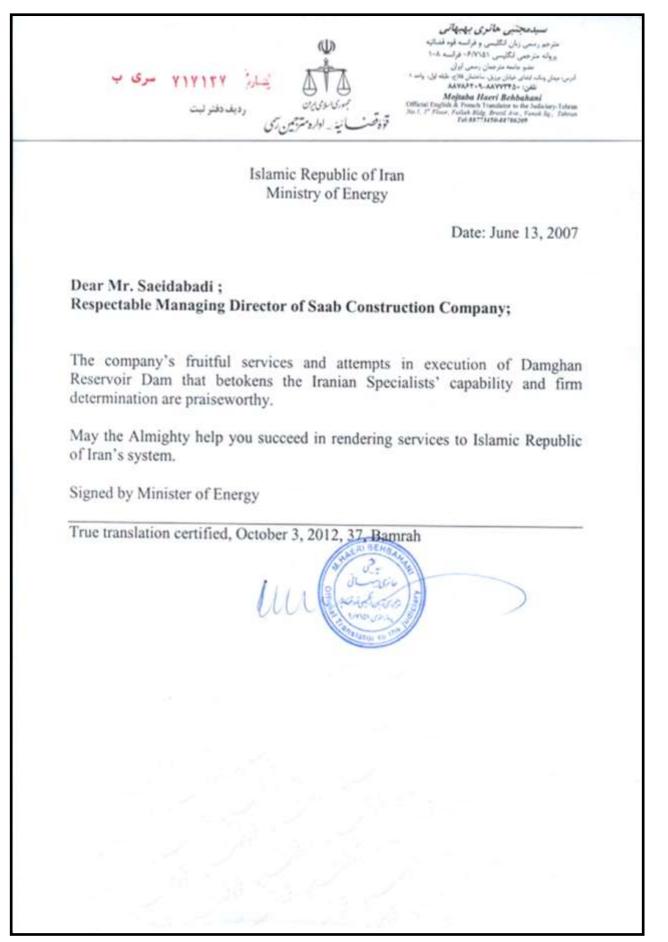
#### **TECHNICAL INFORMATION:**

The objective of Damghan Reservoir Dam Project is to supply agricultural water to farm lands and control floods in Damghan.

- Main parts of the project activities are:
- Diversion of the river through a culvert system
- Main dam body
- Injection galleries
- Water intake and bottom outlet structure
- Spillway
- Hydro mechanical utilities
- Instrumentation
- Temporary and permanent road

Title	Description
Project Name	Damghan Rock Fill Dam
Objectives	Supply agricultural water to farm lands and control floods in Damghan
Catchment Area	Markazi / Markazi Desert
River	Damghan river/Cheshmeh Ali
Dam Type	Rock Fill Dam with Clay Core
Height from Foundation (m)	54.5
Crest Length (m)	445
Maximum Crest Width (m)	10
Maximum Foundation Width (m)	240
Body Volume (m3)	1,300,000
Effective Reservoir Volume (m3)	12,800,000
Spillway Capacity (m3/Sec)	744
Bamrah's Scope of Work	Diversion of the river through a culvert system, Main dam body, Injection galleries, Water intake and bottom outlet structure, Spillway, Hydro mechanical utilities, In- strumentation, Temporary and permanent roads

































#### **GENERAL INFORMATION:**

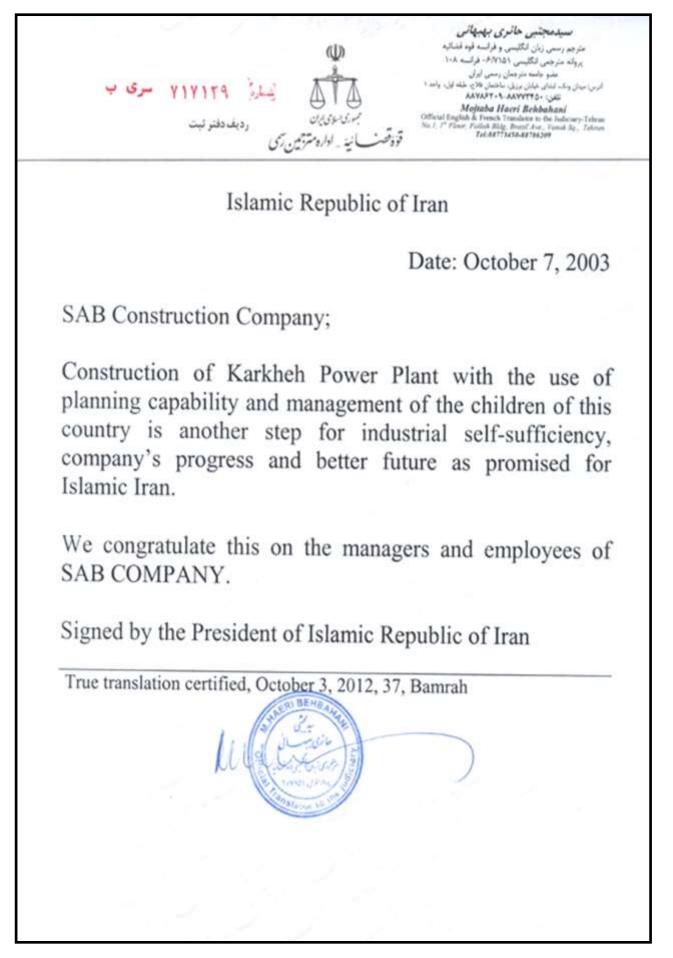
- **PROJECT NAME:** Karkheh Storage Dam Hydro Power Plant
- **CLIENT:** Iran Water and Power Resources Development Company
- CONTRACT AMOUNT: 72,362,150 US Dollars
- LOCATION: Andimeshk, Khuzestan Province, Iran
- **CONSULTANT:** Mahab Ghodss Consulting Engineering Company
- COMMENCEMENT DATE: 1996
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The Hydro Power Plant is designed to produce 400 megawatts of electrical power. The scope of work consists of the civil works of the power plant:

- Excavation volume: over 2,300,000 cubic meters
- Under water excavation volume of over 1,000,000 cubic meters starting at 25 meters below underground water level
- Consolidation of embankments
- Water drainage: up to 800 liters per second
- Main power plant: 344,000 cubic meters of concrete works
- Tail water culvert
- Drainage system tunnels: 400 meters

Title	Description
Project Name	Karkheh Storage Dam
Objectives	Hydroelectric power production, supply agricultural water to farm lands and control floods in Khouzestan Province
Special Characteristics	The biggest Dam in Iran according to its body volume & crest length. It has the biggest artificial lake in Iran.
Catchment Area	Karkheh
River	Karkheh river
Dam Type	Earth Fill Dam with Clay Core
Height from Foundation (m)	127
Crest Length (m)	3,030
Maximum Crest Width (m)	12
Maximum Foundation Width (m)	1,100
Effective Reservoir Volume (m3)	5,300,000,000
Spillway Capacity (m3/Sec)	18,260
Bamrah's Scope of Work	Civil works of the 400 megawatts hydro power plant





























#### **GENERAL INFORMATION:**

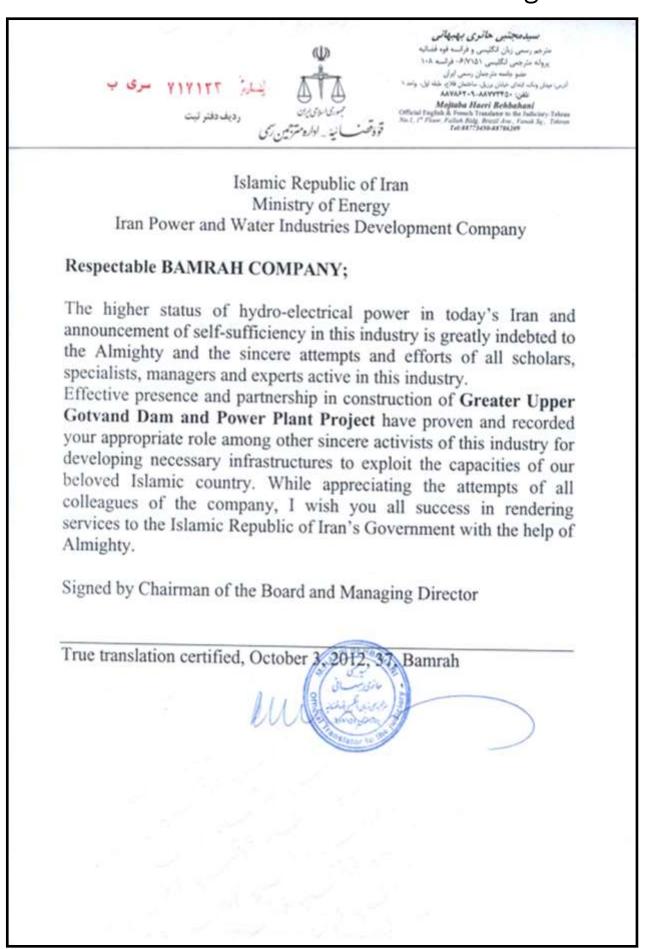
- PROJECT NAME: Gotvand Dam Penstocks Steel Linings
- CLIENT: Iran Water and Power Resources Development Company
- CONTRACT AMOUNT: 27,667,107 US Dollars
- LOCATION: Shooshtar, Near City of Gotvand, Khuzestan Province, Iran
- CONSULTANT: Mahab Ghodss Consulting Engineering Company
- **COMMENCEMENT DATE:** 2004
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

The scope of this project consisted of design, procurement, fabrication and installation of tunnel and shaft steel linings including:

- Concreting between steel linings and tunnel/shaft walls
- Contact and consolidate grouting of the tunnels
- Earth Backfilling around upper bends of tunnels
  - o 4 Tunnels:
    - Diameter of tunnels: 7 meters
    - Length of tunnels: 180 meters
    - Height of shafts: 80 meters
    - Wall thickness of steel linings: 22, 25, 30, and 35 millimeters
    - Radius of Curvature of bends: 20 meters
    - Total weight of steel Linings: 5,500 tons
    - Concrete volume: 41,000 cubic meter

Title	Description
Project Name	Gotvand Dam
Objectives	Hydroelectric power production, supply agricultural wa- ter to farm lands, control floods in Karoun catchment area and tourist attractions
Special Characteristics	The highest Rock Fill Dam in Iran, It has the biggest water diversion and supply tunnels in Iran according to length & diameter of tunnels
Catchment Area	Karoun
River	Karoun river
Dam Type	Rock Fill Dam with Clay Core
Height from Foundation (m)	182
Crest Length (m)	760
Maximum Crest Width (m)	17
Effective Reservoir Volume (m3)	4,500,000
Spillway Capacity (m3/sec)	17,500
Bamrah's Scope of Work	Design, procurement, fabrication and installation of tun- nel and shaft steel linings







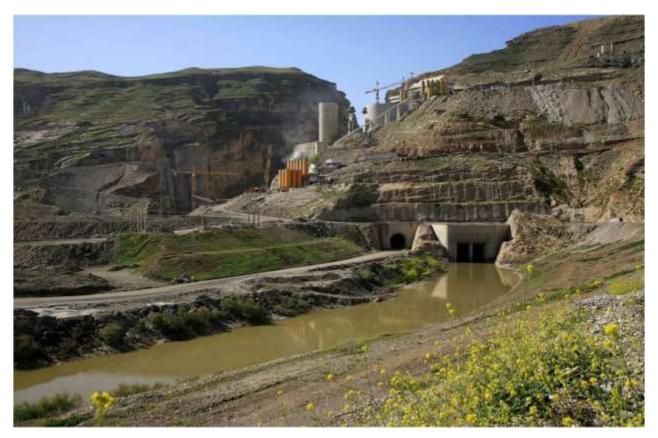








## Seymareh Dam Diversion Tunnels



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Seymareh Dam Diversion Tunnels
- CLIENT: Iran Water and Power Development Company
- CONTRACT AMOUNT: 26,243,908 US Dollars
- LOCATION: Seymareh River, Zagros Mountains, Province of Ilam, Iran
- CONSULTANT: Mahab Ghodss Consulting Engineering Company
- COMMENCEMENT DATE: 1997
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

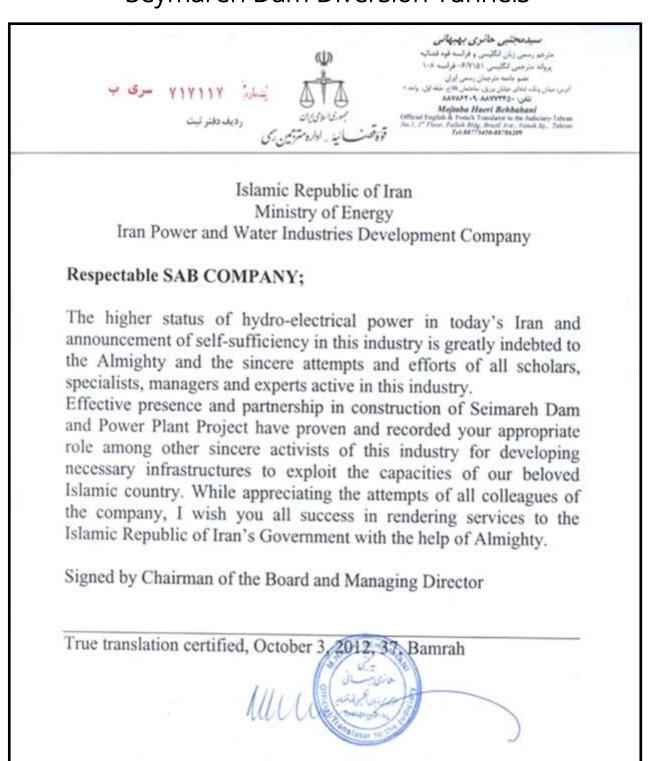
Scope of work consisted of the construction of:

- Diversion tunnels
- Height of upstream cofferdam: 21 meters
- Height of downstream cofferdam: 7 meters
- Internal diameter of diversion tunnels: 10.5 meters
- Length of diversion tunnels: 835 meters
- Length of access road: 8 kilometers

## Seymareh Dam Diversion Tunnels

Title	Description
Project Name	Seymareh Dam
Objectives	Supply agricultural water to farm lands
Special Characteristics	The biggest construction project in Ilam Province
Catchment Area	Karkheh
River	Seymareh river
Dam Type	Two Arched Concrete Dam
Height from Foundation (m)	180
Crest Length (m)	202
Maximum Crest Width (m)	6
Maximum Foundation Width (m)	28
Body Volume (m3)	559,000
Effective Reservoir Volume (m3)	810,000,000
Spillway Capacity (m3/Sec)	8,500
Bamrah's Scope of Work	Construction of: Diversion tunnels
Bamrah's Project Manager	Kazem Nikfar

## Seymareh Dam Diversion Tunnels



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# Seymareh Dam Diversion Tunnels









## Sahand Earth Dam



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Sahand Earth Dam
- CLIENT: East Azerbaijan Regional Water Organization
- CONTRACT AMOUNT: 5,367,418 US Dollars
- LOCATION: East Azerbaijan, 30 km of Town of Hashtrood, Iran
- **CONSULTANT:** Bandab Consulting Engineers
- COMMENCEMENT DATE: 1995
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

The dam has a crown length of 500 meters, height of 49 meters and width of 10 meters at the crest constructed on Ghoango River. The main items of project are as follows:

- Excavation: 350,000 cubic meters
- Embankment: 2,100,000 cubic meters
- Two diversion tunnels with circular shaped cross section, each with an area of 12 square meters and length of 435 meters
- Related works including 43,000 cubic meters earth work and 6,000 cubic meters concrete works in open and enclosed areas
- Access and service roads of about 5.5 kilometers
- Auxiliary buildings with an area of 1390 square meters and corresponding landscaping

## Sahand Earth Dam

Title	Description		
Project Name	Sahand Earth Dam		
Objectives	Supply potable & agricultural water		
Catchment Area	Caspian Sea / Sephidroud		
River	Ghoango river		
Dam Type	Earth Fill Dam with Clay Core		
Height from Foundation (m)	59		
Crest Length (m)	450		
Maximum Crest Width (m)	10		
Maximum Foundation Width (m)	24		
Body Volume (m3)	3,100,000		
Effective Reservoir Volume (m3)	135,000,000		
Spillway Capacity (m3/Sec)	1,510		
Bamrah's Scope of Work	Construction of two diversion tunnels, access and ser- vice roads, and auxiliary buildings		
Bamrah's Project Manager	Hassan Mahdi		

## Sahand Earth Dam













## **Qom Water Treatment Plant**



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Qom Water Treatment Plant
- **CLIENT:** Qom Regional Water Authority
- CONTRACT AMOUNT: 43,400,023 Euros
- LOCATION: City of Qom, Iran
- CONSULTANT: Mahab Ghodss Consulting Engineering Company
- COMMENCEMENT DATE: 2011
- **PROJECT STATUS:** In Progress

### **TECHNICAL INFORMATION:**

Scope of the project includes design, procurement, construction, installation, testing, commissioning and trial operation of the water treatment plant with a capacity of about 6.6 cubic meters per second. The main items of the project are as follows:

- Basic and detail design of the plant
- Domestic and foreign procurement of required equipment
- Plant construction:
  - o Construction of structures, appurtenance buildings and site drainage system
  - o Implementation of electrical, mechanical, control and instrumentation utilities
  - o Landscaping
- One year commissioning and trial operation



### **GENERAL INFORMATION:**

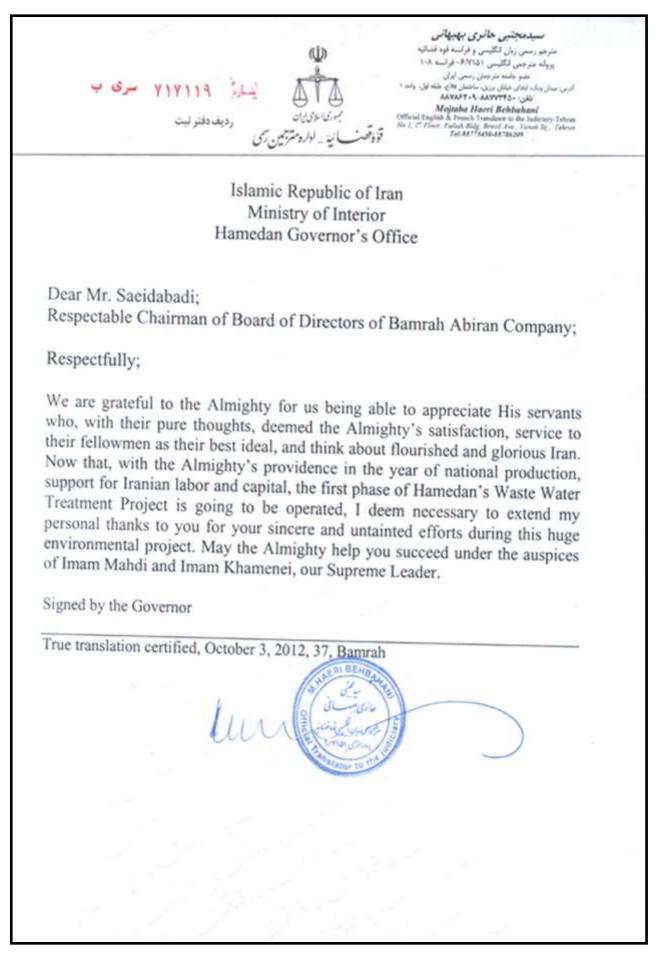
- **PROJECT NAME:** Hamedan Waste Water Treatment Plant
- CLIENT: Hamedan Water and Waste Water Company
- CONTRACT AMOUNT: 32,751,066 US Dollars
- LOCATION: City of Hamedan, Iran
- CONSULTANT: Mahab Ghodss Consulting Engineering Company
- COMMENCEMENT DATE: 2005
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

Hamedan Wastewater Treatment Plant was awarded in 2005 as an EPC contract to ABIRAN-BAMRAH Joint Venture. Scope of the project included the design, construction, installation, testing and commissioning of two complete modules, each with average capacity of 640 liters per second. The plant was designed to serve the population of 500,000 by treating 1280 liters of sewage per second and a total of 110,000 cubic meters in 24 hours through the activated sludge method by using the combination process of Step-Feed including anaerobic digestion for stabilization of sewage sludge. The main items of the project are as follows:

- O Basic and detailed design of wastewater treatment plant
- O Domestic and foreign procurement of required machineries and equipment
- O Plant construction

- Two sludge treatment modules including two anaerobic digesters with a capacity of 8,500 cubic meters each. The plant designed in two identical and independent lines capable of operating independently which includes the following equipment:
  - Automatic coarse screens to protect the inlet pumps, the screenings are conveyed to movable dewatering containers by means of conveyor belt
  - Inlet pump station with screw pumps
  - Automatic fine screens, the discharged screenings fed to screw presses where they will be washed, dewatered and compacted
  - Aerated grit chamber and grease removal of twin type with traveling bridge
  - Parshall flume flow meters
  - Primary settling tanks with half diameter rotating bridge
  - Activated sludge reactors dimensioned in such a way that not only organic carbon, but also nitrogen and phosphorous can be eliminated by biological means
  - Final sedimentation tanks equipped with sludge scrapers
  - Return activated sludge pumping station through propeller pumps
  - Disinfection of treated sewage by chlorination gas system
  - Sludge treatment starts with sludge thickening tanks for primary sludge and excess sludge are thickened separated
  - Sludge digestion through two huge anaerobic digesters with draft tube mixers
  - Digester bio gas collection system with gas storage tank & gas purification accessories
  - Gas flares
  - Gas boiler system to supply hot water for heating of digester
  - Instrumentation and PLC control system
  - Electrical supply system
- Design and implementation of electrical, mechanical, control and instrumentation utilities
- Design and construction of structures and site drainage system
- Landscaping
- o Major Civil Quantities:
  - Excavation: 260,000 cubic meters
  - Concrete: 40,000 cubic meters
  - Form Work: 100,000 cubic meters
  - Rebar: 4,300 tons
- O Manpower per day: 210.000 (person. Day) involved in the project















## Tabriz Water Supply



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Tabriz Water Supply
- CLIENT: East Azerbaijan Regional Water Organization
- CONTRACT AMOUNT: 21,000,000 US Dollars
- LOCATION: Tabriz, East Azerbaijan Province, Iran
- **CONSULTANT:** Mahab Ghodss Consulting Engineers
- **COMMENCEMENT DATE:** 1991
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

The project aimed to supply 5 cubic meters per second of potable water to Tabriz from Miandoab through 180 kilometers pipe line. Scope of work consists of:

- o 2 concrete reservoirs with the capacity of 75,000 cubic meters
- o 1 concrete reservoirs with a capacity of 20,000 cubic meters
- o 12 concrete reservoirs with a capacity of 10,000 cubic meters
- Construction of 15 underground reservoirs with the capacity of 290,000 cubic meters:
- Construction of 5 pumping stations with the supply capacity of 5 cubic meters per second
- Landscaping of 13 different sites, construction of auxiliary buildings, valve chambers and other related structures
- Total concrete volume: 120,000 cubic meters
- Total Earth works volume: 1,500,000 cubic meters

## Tabriz Water Supply



# Tunneling and Underground Constructions



Population grow increases the demand for drinking water and transportation. Building irrigation and drainage tunnels, road and rail tunnels are the only solution to meet cities demands. With impressive track record in tunneling and underground constructions, Bamrah is considered as one of Iran's pioneers in Metro Tunnel Boring.

Our core competences are conventional tunneling by drill and blast, mechanical excavation using tunnel boring machines, cavern and shaft as well as under water construction. We provide EPC services for Portable Water and Irrigation Tunnels, Water Supply Tunnels, Water Diversion Tunnels, Underground Railway Networks (Metro), Traffic Tunnels and Underground Structures projects. Please take the time to explore some of our Projects.

7	6	J	4	ω	Ν	<u> </u>	οZ	
Uma Oya Multipurpose Project	Sahand Earth Dam	Karkheh Storage Dam Hydro Power Plant	Gotvand Dam Penstocks Steel Linings	Semnan Water Supply Tunnel	Seymareh Dam Diversion Tunnels	Shiraz Urban Underground Railway Network	Project name	
	435	400	1,080	3,300	8 8 3 5	25,000	Tunnel Length (m)	unne
	ı		4 X 180m horizontal + 4 X 90m Vertical	U shape	ı	2*12500	Description	ling Pr
	4	4	7	3.2 * 3	8.30 &10.5	6	Tunnel Internal Diameter (m)	ojects
	Drill & Blast	Drill & Blast	Drill & Blast	Drill & Blast	Drill & Blast	TBM EPB TYPE	Drilling Method	Tunneling Projects   Major Quantities
	7,000	10,000	T	53,357	95,000	ı	Drilling (m3)	or Qu
	1,785	11,400	500	705	1,953	29,400	Reinforc ement (Ton)	antiti
	30,120	110,500	7,900	19,224	32,450	1,513,00 0	Frame Work (m2)	es
	24,320	344,120	410,000	13,200	20,050	190,000	Concrete Works (m3)	
	2,950,000	2,296,000	48,000	182,800	1,260,000	880,000	Excavation (m3)	

## Uma Oya Multipurpose Project | Tailrace Tunnel



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Uma Oya Multipurpose Development Project | Tailrace Tunnel
- **CLIENT:** Farab Company
- CONTRACT AMOUNT: 18,950,000 US Dollars
- LOCATION: Sri Lanka
- CONSULTANT: Mahab Ghods Consulting Engineers POYRY Energy Limited
- COMMENCEMENT DATE: 2013
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

Tailrace Tunnel of Uma Oya Multipurpose Development Project was awarded as a procurement and construction contract. Scope of work of Tailrace Tunnel Project Contract consists of:

- Excavation of access portal
- Construction of Tailrace Tunnel with Double Shield TBM in gneiss rock, including temporary
  - o Tunnel Length: 3,600 meters
  - o Tunnel Diameter: 4.30 meters

supports and permanent linings :

• Construction of cut and cover concrete outflow structure and gate chamber

# Uma Oya Multipurpose Project | Tailrace Tunnel







### **GENERAL INFORMATION:**

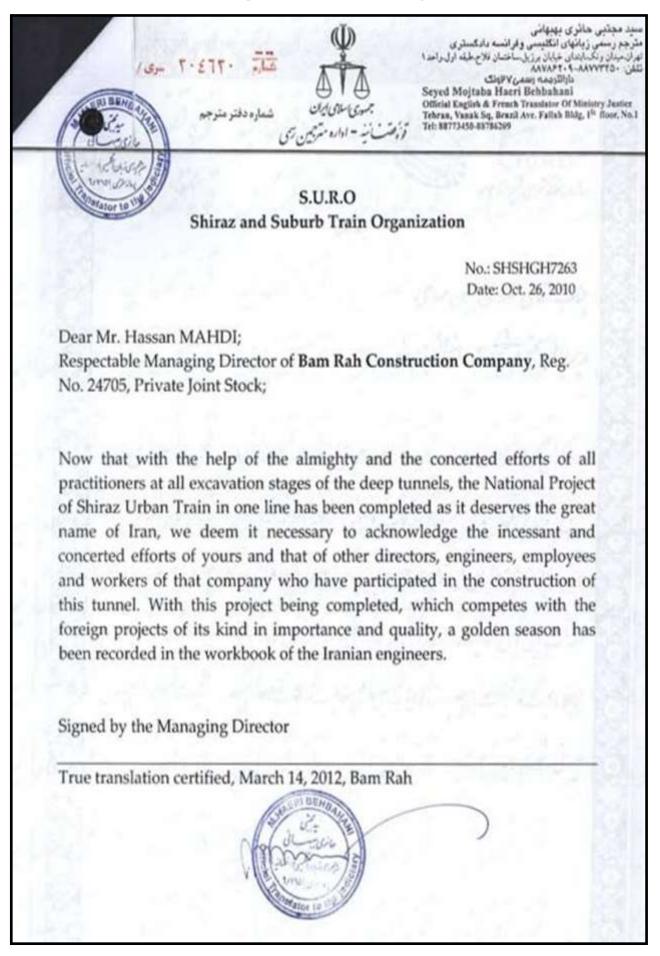
- **PROJECT NAME:** Shiraz Urban Underground Railway
- CLIENT: Shiraz Urban Railway Organization
- **CONTRACT AMOUNT:** 91,764,350 US Dollars
- LOCATION: Shiraz, Fars Province, Iran
- **CONSULTANT:** Omran Mohit Zist Consulting Engineers
- COMMENCEMENT DATE: 2002
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

The scope of the project consisted of construction of metro stations' structures and tunnels of Shiraz urban railway network including:

- Construction of cut-off walls and excavation of 10 stations
- Construction of the metro stations with approximate dimensions of each station: Length=100 meters, Width = 20 meters, Height =16 meters
- Construction of two parallel tunnels, each 12.5 kilometers long with internal diameter of 6 meters with use of two EPB Tunnel Boring Machines (TBM)
- Complete supporting buildings including pre-cast concrete segment factor

بدمجتنبي حاتري بهبهاني رجو رسمی زبان انگلیسی و فرانسه فود ab يروله مترجعي الكليسي ١٩/٧١٦- فراند بالسه مترجعان ومعى 134.5 کے انسانی شاہل، مراق AAYAFT-S-AAVYTTD-Mojtaba Haeri Behbahani French Translator to the Judi ر ديف دفتر diah Bhig, Brazil Awe, Yanah Sp., Te Tel:48713458-88788309 SURO No.: SH SH GH 7263 Date: October 26, 2010 Now that with the help of the Almighty and efforts of all practitioners, the deep tunnels excavation stages of National Project of Urban Train, Line 1) has been completed as deserved by Iran, I deem it necessary to appreciate the untainted efforts of yours, your colleagues, engineers, employees and workers of that company regarding the construction of this tunnel. With this project, which is of high importance and comparable with foreign projects, a golden page has been recorded in Iranian engineers' worksheets. Best Regards Signed by Managing Director True translation certified, October 3, 2012, 37, Bam Rah















## Shiraz METRO Articles:

Abstract of the Case Study for Shiraz Metro TBMs is available here. Complete version can be obtained upon sending a request to our Tunneling Division via email: tunneldiv@bamrahco.com.

#### New Method for Passage of Shield TBMs from Open Space (Case Study: Shiraz Metro TBMs)

Poya Alamir<sup>1</sup>, Ahmad Reza Ezadi<sup>2</sup>, Hamed Jamshidi<sup>3\*</sup>, Ali Reza Setodeh<sup>4</sup>, Mohammad Khosrotash<sup>5</sup>

1- Civil engineer, Turneling manager,Bam Rah Construction Co.
 2- Geological engineer, EPB Control Section, Bam Rah Construction Co.
 3- Mining engineer, MSo, EPB Control Section manager, Bam Rah Construction Co.
 4- Civil engineer, Technical Office manager,Bam Rah Construction Co.
 5- - Mining engineer, MSo, Consulter of Excavation Group of Bam Rah Construction Co.

#### Email:tunneldiv@bamrahco.com

Shiraz Metro Tunnels consist of two tunnels with 6.88m diameter and 15 km length that are excavated under water table in silty clay area. Excavation of these tunnels are performed with two EPB shield TBMs in circular shape and support of these tunnels is done with concrete segments with arrangement of (1+2+2+1) and thickness of 30 cm. There are several methods for passage of shield TBMs from open space (such as Metro station or Shaft). For moving TBMs forward in open space, a sufficient support is needed. Starting of Shiraz metro tunnels excavation is station 2. In station 2, two machines should pass 100m length of station on concrete cradle at open space. In this paper at first, different methods of passing shield TBM in open space are described, and then new method for passing of Shiraz TBMs from station 2 is explained. Base of this method is using a type of segments arrangement instead of Push Frame. At last comparing between new method and other method is done, and some practical and theoretical results of new method were described.

Key words: Segments, Push farm, Shield, Cradle



<sup>\*</sup> Modares Av, Podonak ST, Bam Rah Co, Shiraz Metro work shop, Shiraz, Iran. T09173005066

January / February 2011

LING

Drill and blast: Swiss Alps & Finland Chengdu metro ITA president In-Mlo Lee

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## IRAN

## Hamed Jamshidi and Hamed Moammeri detail the construction methods used on the metro

HIRAZ, capital of Fars Province, is the largest city in southern Iran with a population exceeding 1.2 million in the city and over 1.7 million in the metropolitan area. Work on a metro began in 2001.

Shiraz urban railway organisation (SURO) was established by virtue of municipality rules to be the client for the planning and construction of the Shiraz Metro. With an alignment length of 24.5km, Line 1 comprises 21 stations.

SURO selected the joint venture of Metra and Behan Sadd to project-manage the job.

Four different methods were applied to the construction of the metro due to prevailing geotechnical and groundwater conditions, and also to the problem of traffic (table 1).

#### **EPB TUNNELLING**

As table 1 shows, the longest part of the project comprises twin tunnels, each 12.5km long with an excavated diameter of 6.88m and final diameter of 6m. These have been bored through alluvium and under groundwater.

The two EPB TBMs from NEM completed their drives in October 2010. In so doing, they recorded one of the longest EPB tunnelling drives for a machine worldwide.

Figure 2 shows one of the machines in the NFM factory.

Bamrah Company was selected as the main contractor and all works were carried out under the supervision of Omran Mohit Zist Company. The general specifications of the EPB-TBM bored lot are summarised in Table 2.

#### **PROGRESS RATES**

Excavation of the tunnels began in November 2004, and was completed in October 2010, which means that 25km of EP8 tunnelling took around six years.

Table 3 shows the annual progress of the machines in each year of construction, while Table 4 shows their progress over various time periods.

#### INNOVATIONS IN TBM RESTART

As a result of the special conditions of the project, and the mutual contract between the client and contractor, some of the stations along the route were excavated before the arrival of the TBMs. The main aim was to save time and

Figure 1: one of the machines in the factory and tunnel

TUNNELLING January / February 2011

Method statement	Lot length (km)	and the first	TY
fwin tunnels excavated by two PB TBMs (NFM 6.88m diameter)	12.5	11	F.
NATM (heading & bench)	1.5	63	EST
Cut & cover	8	- 1 -	200
Open cut and 'at grade'	2.5	Starting and	St. Trees
fotal	24.5	and the second s	

# Final breakthrough for Shiraz metro

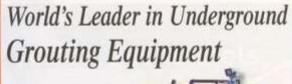


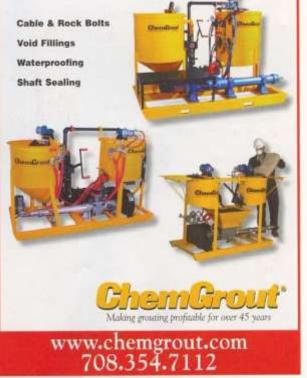
## 30



	ection
Length of tunnels	2 × 12.5km
Method statement	Tunnelling by two EPB TBMs
Soil type	Silty clay with layer thickness of 1-3m with lenses of sand and gravel
Groundwater conditions	Excavation of 10.5km in saturated soil and 2km in dry conditions
Overburden	Min. 7m; max. 19m
Distance between tunnel walls	4-8m
Lining type	Concrete segments
Segment arrangement	1+2+2+1 (1 key + 4 rhomboidal + 1 counter key) connected by rod and dowel
Segment thickness	300mm
Segment length	1.4m
Distance between stations	900m
Number of stations passed by TBM	15 stations
Number of already earth-moved stations and TBM movement on cradle	7 stations
Number of breakthroughs into stations for each tunnel	7
Number of hyperbaric operations	8
Max, operational pressure in hyperbaric	1.55bar
Number of fatalities for 25km of EPB tunnelling	1 Add and a second s







31

IRAN

 use some of the stations as new launch shafts. This also meant that the length of mucking could be reduced. Generally, TBM-launching

shafts were relocated four times during the project.

Innovative methods were used to move the TBMs through these excavated stations and to relaunch them. This included the use of pre-fabricated concrete cradles and a staggered arrangement of segments to allow their use as pushing frames.

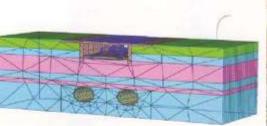
#### SENSITIVE STRUCTURES

The machines bored beneath Qadir Bridge and the Zand underpass. Both structures were very sensitive, especially Zand passage, which has a length of 900m and is located in the historical part of the city.

The contractor therefore designed these parts of the drive carefully and was able to pass both of the structures successfully. Figure 6 shows numerical modelling of the conditions.

#### HYPERBARIC OPERATION

A section of the Zand underpass was located in the historical area. On the other hand, a high



#### Zand underpass numerical modelling

overburden and abrasive ground conditions along this section of the alignment forced the execution of four hyperbaric operations under working pressures of 1.55bar.

#### CONCLUSION

Figure 1 shows the final breakthrough of the second machine into the disassembly shaft, which was celebrated on October 2010.

Excavation of these twin tunnels on Shiraz

Table 3: Machine progress (years)		
Year	Excavation length (km)	
1	-3.1	
2	4.41	
3	5.4	
4	4.8	
5	3.3	
6	3.95	



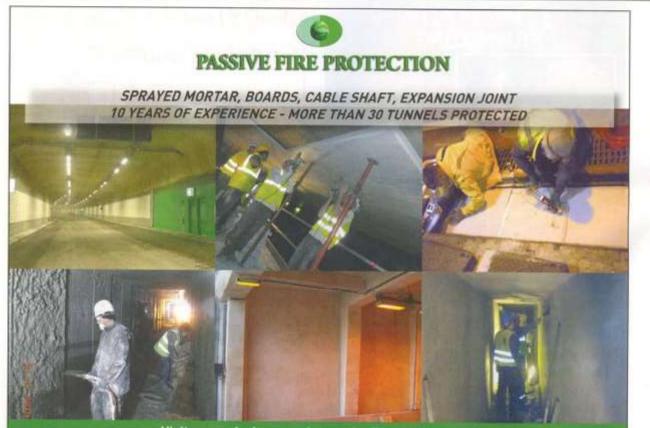
#### Concrete TBM cradles

Metro Line 1 could be considered as one of the most successful EPB jobs in the world – not only because of the long drives, but also for catering for these conditions in the design and manufacture of the TBMs.

Now, both machines are being overhauled and being prepared for a similar job on Line 2.

Table 4: Machine progress (time	periods)
Max. daily progress of one TBM	30m
Max, daily progress of both TBMs	47m
Max. weekly progress of one TBM	164m
Max. weekly progress of both TBMs	224m
Max. monthly progress of one TBM	542m
Max. monthly progress of both TBMs	919m

Hamed Jamshidi is head of excavation control at Bamrah Co; Hamed Moammeri is an independent consultant



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## Tunnelling and Underground Space Technology

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## Effects of surface buildings on twin tunnelling-induced ground settlements

### A. Mirhabibi, A. Soroush\*

Department of Civil and Environmental Engineering, Amirkabir Univ. of Technology, Hafez St., Tehran, Iran

#### ARTICLE INFO

Article history: Received 12 March 2011 Received in revised form 22 December 2011 Accepted 23 December 2011 Available online 30 January 2012

Keywords: Twin tunnel Tunnel-building interaction Surface settlement Modification factor

#### ABSTRACT

The reciprocal effects of tunnelling-induced ground settlement and surface buildings are among the main concerns in urban underground projects. Interactions between buildings and tunnels can have major effects on the settlement trough. Therefore the factors involved in this interaction need to be assessed prior to construction. The interaction of twin tunnels construction and buildings has been less studied compared to single tunnels. In this paper, the authors present the results of a study on field data of the Shiraz metro line1 and conduct two dimensional numerical parametric simulations. The effects of different factors such as tunnels' depth and their center to center distance, and buildings stiffness, their weight, width and locations on the surface are assessed. Based on the results of the numerical simulations, the influence of each factor on the settlement trough is assessed and a new parameter named 'relative bending stiffness' is introduced to incorporate these factors. Two design graphs are developed for fast evaluation of the buildings effects on surface settlements in preliminary design phases. These graphs relate the maximum building settlement caused by tunnelling to the corresponding green-field settlement.

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#### 1. Introduction

Due to increasing traffic congestion in big cities, construction of urban tunnels (road or metro) is inevitable. While underground construction has certain advantages, it could have undesirable effects on surface structures, especially in densely constructed areas and for old buildings located adjacent to the tunnel construction site. Therefore, the effect of tunnelling-induced settlement on the buildings has been widely studied. Appraising the settlement trough has been a major factor in most of the related researches (Burland and Worth, 1974; Burland, 1977; Boscardin and Cording, 1989; Son and Cording, 2005, 2007; Schuster et al., 2009). Several analytical and numerical methods have been employed to predict tunnelling-induced ground movements (ITA, 2007). Nevertheless, the effect of surface structures has been mostly neglected in these studies (Peck, 1969; Sagaseta, 1987; Loganathan and Poulos, 1998; Park, 2004; Wang et al., 2009; Negro and Queiroz, 2000; Rodriguez-Roa, 2002; Azevedo et al., 2002). Since the stiffness and weight of surface structures are expected to alter ground induced soil movements, the influence of interaction between soil and surface structures should be included in the analysis in order to realistically predict ground movements (Potts and Addenbrooke, 1997; Liu, 1997; Augarde, 1997; Franzius, 2003; Mroueh and Shahrour, 2003; Pickhaver, 2006; Dimmock and Mair, 2008).

An approach to relate the building's stiffness to that of the soil was proposed by Potts and Addenbrooke (1997). They assumed that a building can be modeled as an elastic beam with a stiffness equivalent to the stiffness of the structure. Having used different combinations of axial and bending stiffness and geometries of surface structures, they conducted a number of two dimensional finite element models, and proposed a series of modification charts to relate greenfield conditions (cases in which no building is considered) denoted by GF, to interaction-included models.

Most of the studies have focused on single tunnels, and less works have been devoted to twin tunnels without taking into account the effect of ground-structure interaction (Addenbrooke and Potts, 2001; Karakus et al., 2007; Suwansawat and Einstein, 2007; Chehade and Shahrour, 2008; Chen et al., 2009; Osman, 2010). Compared to single tunnels, there are more factors which contribute to the interactions between twin tunnels and surface structures, especially for urban tunnels which generally have large diameters and induce more interactions. Therefore, more studies are needed to investigate the interaction between twin tunnels and surface buildings.

The evaluation of interaction has great importance during the preliminary design phase of a tunnelling project, particularly when the plan and profile of the tunnel are under design. As a result, introducing simple methods to account for the interaction could be a useful tool for decision making in this phase. Furthermore a precise assessment of surface buildings settlements during the detail design phase should be conducted to assure the safety and serviceability of the buildings during tunnel construction.

<sup>\*</sup> Corresponding author. Tel.: +98 21 6454 3009; fax: +98 21 6454 3000. E-mail address: soroush@autac.ir (A. Soroush).

<sup>0886-7798/\$ &</sup>lt; see front matter © 2012 Elsevier Ltd. All rights reserved. doi:10.1016(j.tust.2011.12.009

## Semnan Water Supply Tunnel



### **GENERAL INFORMATION:**

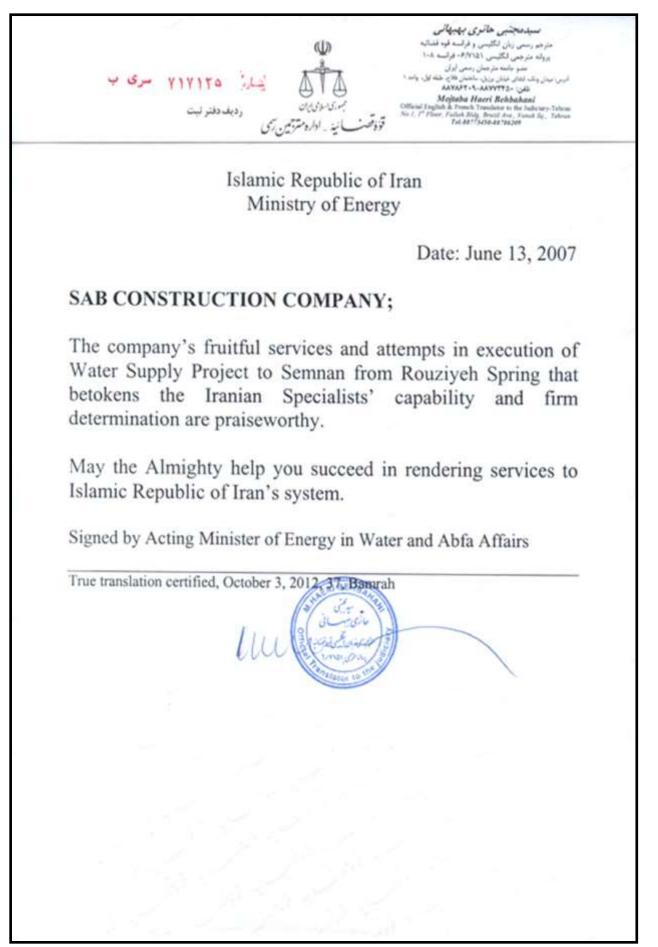
- **PROJECT NAME:** Semnan Water Supply Tunnel
- CLIENT: Tehran Regional Water Authorities
- **CONTRACT AMOUNT:** 24,664,952 US Dollars
- LOCATION: Bashm Mountain, Semnan Province, Iran
- CONSULTANT: Mahab Ghodss Consulting Engineering Company
- COMMENCEMENT DATE: 2000
- **PROJECT STATUS:** Completed

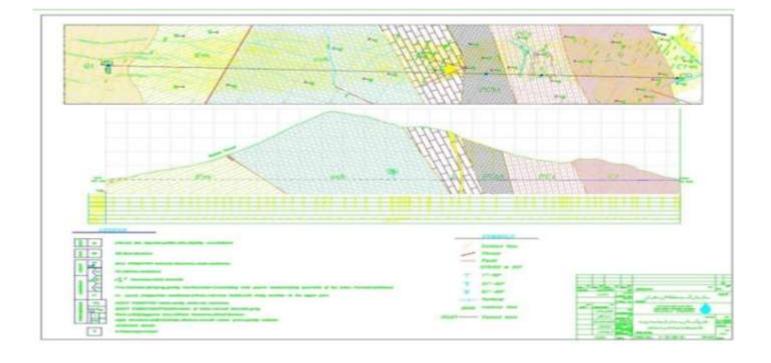
### **TECHNICAL INFORMATION:**

Semnan Water Supply Tunnel project was awarded as an EPC contract. Scope consisted of design, procurement and construction Semnan water supply tunnel which aimed to supply potable water for the City of Semnan from Roozieh Spring. Main items area as follows;

- Design and execution of 3.3 kilometers tunnel with inner diameter of 4.5 meters with maximum overburden of 700 meters
- Design , construction and installation of precast pipe slippers
- Execution of pipe foundations and pipe holders along the tunnel
- Installation of 1,000 millimeters G.R.P. pipe line inside the tunnel
- Construction of one water reservoir with the capacity of 100 cubic meters at the tunnel exit

## Semnan Water Supply Tunnel











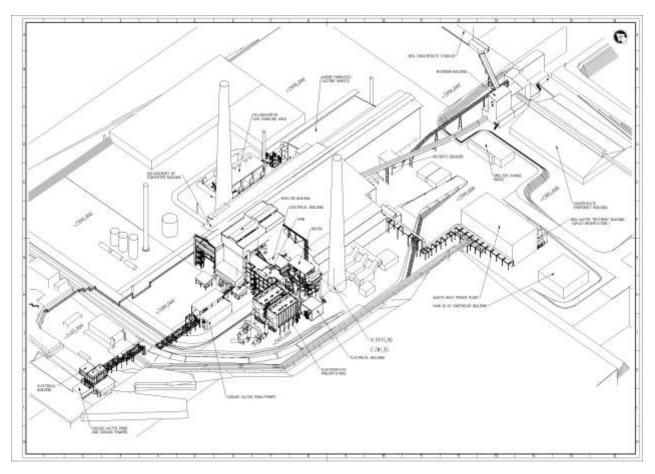


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## Sarcheshmeh Copper Smelting Plant



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Sarcheshmeh Copper Smelting Plant
- CLIENT: National Iranian Copper Industries Company
- CONTRACT AMOUNT: 84,500,435 US Dollars + 112,207,200 Euros
- LOCATION: Sarcheshmeh Copper Complex, Kerman, Iran
- **CONSULTANT:** NIPEC + H.A.K.
- COMMENCEMENT DATE: 2010
- **PROJECT STATUS:** In progress

## **TECHNICAL INFORMATION:**

Sarcheshmeh Copper Smelting Plant project is an EPC contract with the aim to replace the existing reverberatory smelting process with flash smelting process including all its units, interconnections and common facilities for stable production capacity of 875 tons per day cathodic copper from copper concentrate. Project scope consists of the following:

- Basic and detail design and engineering
- Field engineering
- Procurement and supply of materials and equipment through domestic and foreign markets
- Construction of industrial and non-industrial structures and buildings, erection, precommissioning, commissioning, performance tests and Training

# Khatoon Abad Copper Smelting Complex Oxygen Separation Plant



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Khatoon Abad Copper Smelting Complex Oxygen Separation Plant
- **CLIENT:** National Iranian Copper Industries Company
- CONTRACT AMOUNT: 10,493,579 US Dollars + 20,600,000 Euros
- LOCATION: Khatoon Abad Copper Smelting Complex, Kerman, Iran
- **CONSULTANT:** Kahanroba Engineering Company
- COMMENCEMENT DATE: 2010
- **PROJECT STATUS:** In Progress

### **TECHNICAL INFORMATION:**

Copper Smelting Complex Air Separation Plant was awarded as an EPC contract. Scope of the project covers the engineering, procurement and construction of an Oxygen production plant including all the units, areas and the relevant internal sections with the capacity to produce 750 metric tons per day gaseous Oxygen with minimum purity of 95% at three different pressures and flow levels with liquid Oxygen back up as well as the production of gaseous and liquid back up Nitrogen. Main items are as follow:

- Optimization and endorsement of basic design packages
- Detail design and engineering
- Field engineering
- Procurement and supply of materials and equipment from inside and outside of Iran including two year spare parts and one year operation consumable materials
- Special tools for construction and operation
- Inspection, packaging, loading, transportation, unloading and insurance of equipment and materials
- Construction of industrial and non-industrial structures and administration buildings
- Pre-commissioning, Commissioning, Performance tests and trainings

# Khatoon Abad Copper Smelting Complex Oxygen











## Iran Transfo Rey Production Factory



### **GENERAL INFORMATION:**

- **PROJECT NAME:** Transformer Production Factory
- **CLIENT:** Iran Transfo Rey Company
- CONTRACT AMOUNT: 38,897,621 US Dollars
- LOCATION: Parand Industrial Complex, Tehran, Iran
- **CONSULTANT:** Iran Transfo Rey Company
- COMMENCEMENT DATE: 2009
- **PROJECT STATUS:** Completed

### **TECHNICAL INFORMATION:**

Project consists of detail design, engineering, procurement and construction of the production factory buildings including, mechanical, electrical and landscape works. Approximately, the buildings area is 45,000 square meters, the warehouse and oil storage tanks together span over a vicinity of 7,000 square meters.

# Iran Transfo Rey Production Factory





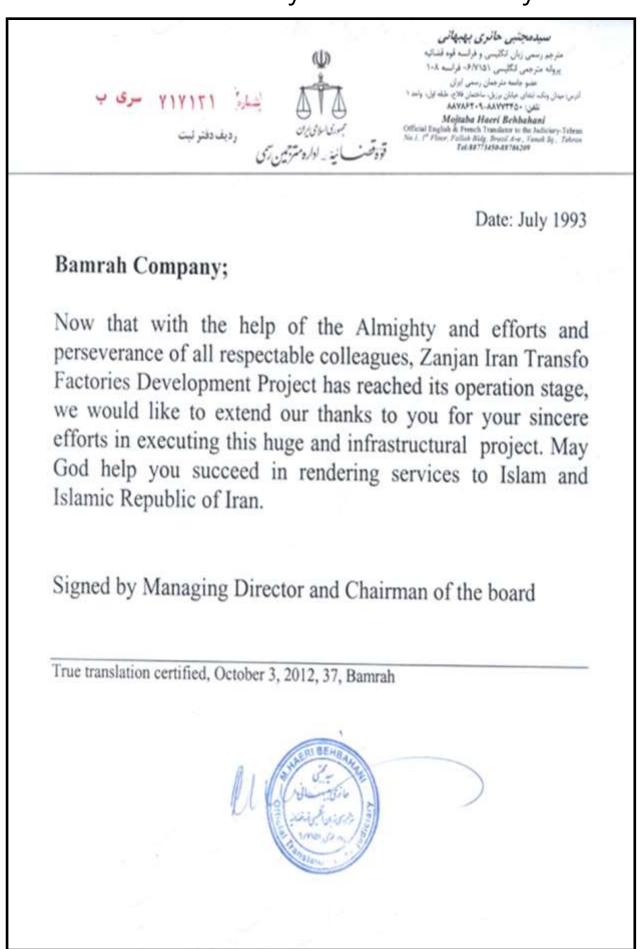








## Iran Transfo Rey Production Factory





#### **General Information:**

- **PROJECT NAME:** Dena Hospital Design, Construction and Development
- **CLIENT:** Dena Hospital
- CONTRACT AMOUNT: 16,000,000 USD (Excluding the Medical Equipment)
- LOCATION: City of Shiraz , Iran
- **CONSULTANT**: Ardam Architects and Consulting Engineers
- COMMENCEMENT DATE: 2007
- **PROJECT STATUS:** Completed

#### **Technical Information:**

Dena Hospital Design and Development project was awarded as a Cost Plus contract. Scope of project consists of conceptual, basic and detail design, management, construction and installation of services over an area of 20,000 square meters. The project consists of three phases.

#### **First Phase:**

Six story high hospital building over 12,000 square meters including medical operation rooms, ICU and CCU sections, surgery, internal medicine, pediatrics, obstetrics, angiography, ultrasound, radiology, laboratory, emergency department, physical therapy, sterile, lounge, dining room, conference room. This phase of the project was completed as a grade one hospital and currently in operation phase.

#### **Second Phase:**

Dena Hospital Extension Project consists of development and construction of a 7-story building in an area of 9,600 square meters. The new extension consists of several sections including 42 single patient rooms (VIP) and a total of 91 beds, adult inpatient wards, maternity ward, medical operating room, delivery room and birth giving in water, Section of Pediatrics, ICU, Neonatal Intensive Care Unit Adult ICU and CCU, laundry, sterilization, imaging department (CT), the MRI, conference hall, restaurant, roof top emergency helicopter aerial runways, 16 indoor parking spots and Central Heating room. Design and construction of the hospital rooms and other required sections was awarded in two contracts one for the implementation of the structure and the other for all other construction works.

Major Quantities:

- Reinforcement: 745 tons
- Form Works 19,210 square meters
- Concrete Works: 5767 cubic meters

#### **Third Phase:**

The third phase of the project includes the construction of 18,426 square meters parking area on 6 floors and a total of 626 parking spots.





























## IranChap Printing Complex



#### **GENERAL INFORMATION:**

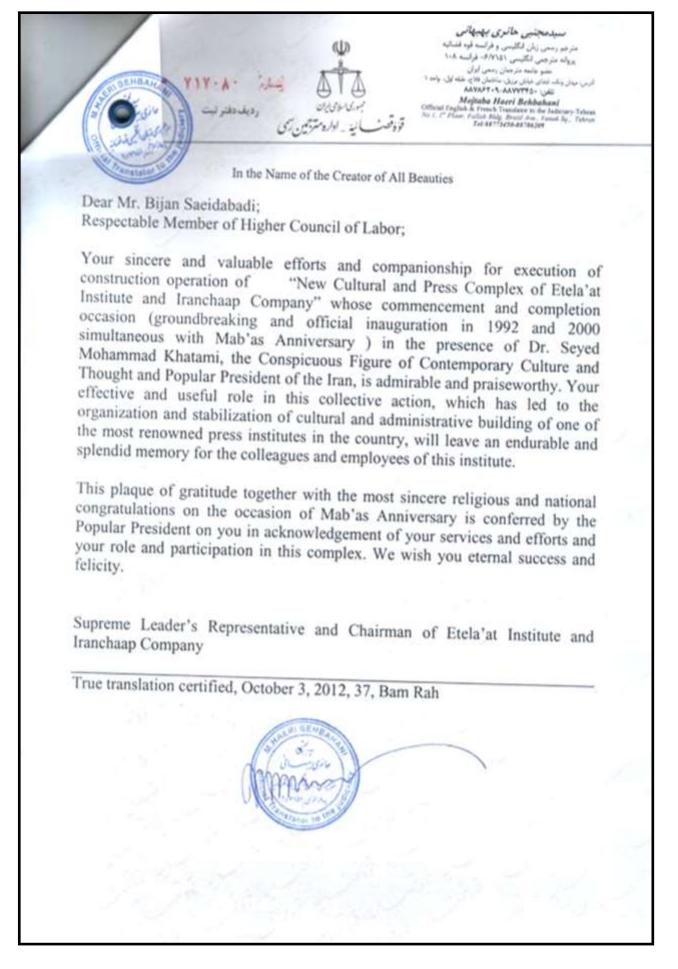
- **PROJECT NAME:** IranChap Printing Complex
- **CLIENT:** Iran Chap Company
- CONTRACT AMOUNT: 23,000,000 US Dollars
- LOCATION: Tehran, Iran
- CONSULTIANT: Sadre Sanat Consulting Engineers
- COMMENCEMENT DATE: 1993
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The project aimed for the construction of a color printing complex for Iran Chap Company. The scope of the project consists of the construction of distribution warehouse, two printing shops, administration tower, auxiliary buildings and site landscaping. Major quantities are as follow:

- Excavation volume: 100,000 cubic meters
- Concrete foundation of distribution warehouse and printing shops in an area of about 26,000 square meters
- Heavy steel structures for distribution warehouse and auxiliary buildings over an area of 300 square meters
- 17 stories administration tower with an area of about 17,000 square meters
- Transformer and magazine buildings
- Site landscaping

### IranChap Printing Complex



### Ministry of Interior Conference Halls



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Ministry of Interior Conference Hall
- **CLIENT:** Municipality of Tehran
- CONTRACT AMOUNT: 3,614,445 USD
- LOCATION: Tehran, Iran
- CONSULTIANT: PANAM Consulting Company and ENERGY Consulting Group
- **COMMENCEMENT DATE:** 1996
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

Scope of the project consists of civil works, mechanical and electrical installation, as well as landscaping for the construction of one 7-story reinforced concrete building in an area of 10,000 square meters. The building is attached to main building of Interior Ministry and is surrounded on three sides which was the main issue in the construction phase.

## Ministry of Interior Conference Halls











### Chador-Malu Iron Ore Concentrate Factory



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Chador-Malu Iron Ore Concentrate Factory
- **CLIENT:** Iran National Steel Company
- **CONTRACT AMOUNT:** 19,000,755 US Dollars
- LOCATION: Yazd, Iran
- CONSULTANT: EBE Engineering
- COMMENCEMENT DATE: 1993
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

Chador-Malu Iron Ore Concentrate Factory aimed to produce 5,000,000 tons of iron ore concentrate to be used in steel mill factories. Main features of the project consist of the construction of:

- Three concentration plants and three stockyard structures
- One power plant
- Corresponding sewage network and underground utility tunnels
- Auxiliary buildings including laboratory, canteen, administration buildings and workshop over an area of 8,000 square meters
- Total earth work volume: 500,000 cubic meters
- Total Steel structures 4,500 tons
- Total concrete volume: 90,000 cubic meters

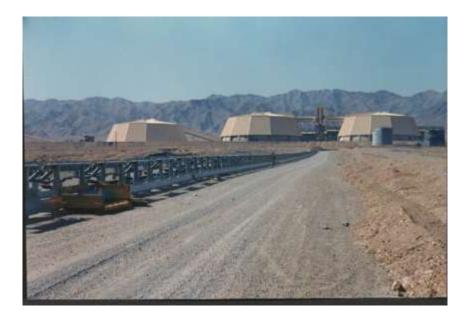
## Chador-Malu Iron Ore Concentrate Factory











### Orumieh Gas Turbine Power Plant



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Orumieh Gas Turbine Power Plant
- CLIENT: MAPNA GROUP
- CONTRACT AMOUNT: 17,883,853 US Dollars
- LOCATION: 30 Kilometer South of Orumieh, Iran
- **CONSULTANT:** Ghods Niroo Consulting Engineering Company
- COMMENCEMENT DATE: 2004
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The project consists of material supply and construction work of a gas turbine power plant, including 4 GTG V94.2 units. Main items of the project are as follows:

- Civil works as well as required mechanical and electrical works of power plant buildings over the vicinity of 20'000 squared meters
- Construction of 6 kilometers of site roads
- Landscaping

## Orumieh Gas Turbine Power Plant













### Yazd Alloy Steel Factories



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Yazd Alloy Steel Factories
- CLIENT: Iran National Steel Company
- CONTRACT AMOUNT: 20,000,000 US Dollars
- LOCATION: 40 kilometers South of City of Yazd, Iran
- **CONSULTANT:** Incotechnic Engineering Consulting Company
- COMMENCEMENT DATE: 1993
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The project aimed for the construction of the light mill section of Yazd Alloy Steel Factories with annual production capacity of 140,000 tons of alloy steel. The scope of work includes:

- 3,500 tons of steel structures covered by sandwich panels
- Construction of equipment foundations of production lines
- Water treatment plant
- Water supply units
- 1,000 meters of underground utility channels/tunnels
- Total concrete volume: 43,000 cubic meters

### Oil, Gas and Petrochemicals



Bamrah has an impressive track record of carrying out various contracts in Oil & Gas and Petrochemical sector, through successful adaptation and localization of prefabricated technology, Bamrah has managed to manufacture prefabricated structures in construction of various large scale projects including Gas Turbine Power Plants, Gas Condensate Refineries, Gas Treatment Plants, Heavy Concrete Structures and Pipe Racks in Refineries and Petrochemical Complexes.

As the pioneer of prefabricated technology for manufacturing bars and poles for pipe-racks joined through couplers or lenton connections in the country, Bamrah has played a major role in introducing, localizing of such an efficient technology in the industry. . Please take the time to explore some of our Projects.

### Bandar Abbas Gas Condensate Refinery



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Bandar Abbas Gas Condensate Refinery
- CLIENT: Persian Gulf Star Oil Company
- CONTRACT AMOUNT: 83,719,088 US Dollars
- LOCATION: Bandar Abbas Gas Condensate Refinery Site in Hormozgan Province, Iran
- **CONSULTANT:** Bina Consulting Engineers + Tehran Jonoob Company
- COMMENCEMENT DATE: 2008
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The refinery is a major sub-project under construction of the refinery. Bamrah scope of work consists of producing 380,000 cubic meters of ready mix concrete and 68,000 cubic meters of pre-cast concrete mainly for pipe-racks, slippers, manholes, guard posts, curbs and etc.

Through successful adaptation and localization of prefabricated technology, Bamrah has managed to manufacture prefabricated structures in construction of various large scale projects within petrochemical and oil and gas industry. As the pioneer of prefabricated technology for manufacturing bars and poles for pipe-racks joined through couplers or lenton connections in the country, Bamrah has played a major role in introducing, localizing, creating trust and confidence for adaptation of such an efficient technology in Iranian construction industry.

## Bandar Abbas Gas Condensate Refinery











### Zagros Petrochemical Complex



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Zagros Petrochemical Complex
- CLIENT: Zagros Petrochemical Company
- CONTRACT AMOUNT: 1,082,752 US Dollars
- LOCATION: Petrochemical Complex Site, Assaluyeh, Bushehr Province, Iran
- **CONSULTANT:** Zagros Petrochemical Company
- COMMENCEMENT DATE: 2004
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The project consists of the construction of foundations of air cooler and pipe racks in an area of about 90,000 square meters.

### South Pars Refinery Complex Phase II & III



#### **GENERAL INFORMATION:**

- PROJECT NAME: South Pars Refinery Complex Phase II & III
- CLIENT: HYUNDAI Construction and Engineering Company
- CONTRACT AMOUNT: 3,327,530 US Dollars
- LOCATION: Assaluyeh, Bushehr Province, Iran
- **CONSULTANT:** HYUNDAI Construction and Engineering Company
- COMMENCEMENT DATE: 2000
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

South Pars Gas Refinery complex is to transmit crude gas from sea bed to land and refine and deliver gas and by products for export and domestic use. Following parts of this project has been executed by this company:

- Five blast proof substations with an area of about 4500 square meters
- Twenty four shelters for mechanical and electrical equipment such as turbines, condensers, compressors, pumps and etc. including steel structure, cover and crane installation in some shelters

## Infrastructure



With Grade One qualification in Water Resources, Transportation, Industry and Mining, Infrastructure and Urban Facilities, Bamrah has an impressive track record of successfully executing various Construction projects in civil infrastructure such as Highway Bridges, Underground Railway Network (Metro), Reclamation of Land from Sea and Earth Works. Please take the time to explore some of our Projects.

### Assaluyeh Petrochemical Complex Land Reclamation



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** Assaluyeh Petrochemical Complex Land Reclamation
- CLIENT: Petrochemical Industries Development Company
- CONTRACT AMOUNT: 118,577,729 US Dollars
- LOCATION: Assaluyeh Petrochemical Complex, Iran
- CONSULTANT: Sazeh Pardazi Iran Consulting Engineering Company
- COMMENCEMENT DATE: 2001
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

Main parts of the project activities are:

Blasting, excavation, transportation and laying of rock materials for construction of 1250 meters long jetties for reclaiming an area of 540,000 square meters from sea including the construction of 5 jetties 300 meters apart and backfilling between the jetties

## Assaluyeh Petrochemical Complex Land Reclamation













## "REY" District Circular Road Bridges



#### **GENERAL INFORMATION:**

- **PROJECT NAME:** "REY" District Circular Road Bridges
- CLIENT: City of Tehran Development and Renovation Organization
- CONTRACT AMOUNT: 3,652,506 US Dollars
- LOCATION: Southern Region of Tehran, Iran
- **CONSULTANT:** Farbar Consulting Engineers
- **COMMENCEMENT DATE:** 1996
- **PROJECT STATUS:** Completed

#### **TECHNICAL INFORMATION:**

The project includes construction of 3 pre-cast concrete bridges over one of the major roads. Due to geological condition of the site, concrete piles under bridge supports were deployed.

## "REY" District Circular Road Bridges



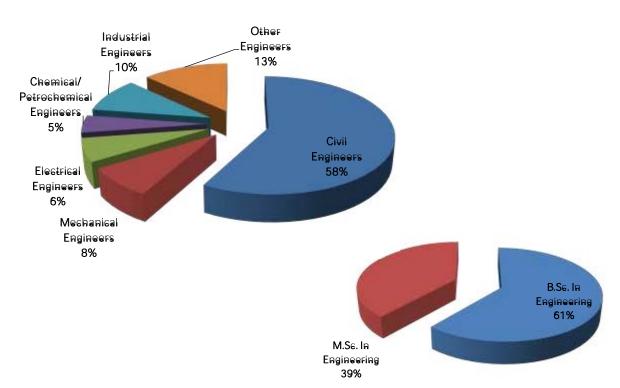






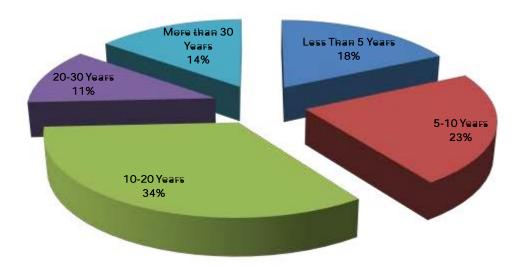






## Human Resources (Central Office)

### Human Resource Capital (Central Office) Years of Experience (Engineers)





Every day we work hard to earn your business , blending the talents of our people with the quality of our services to meet your expectations.

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